# MINIATURE HIGH POWER LATCHING RELAY



#### Features

- 20A switching capability
- Latching relay
- Max.inrush current 350A/2ms
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: 20,0mm x 30,0mm x 10,2mm

# c **AU** US

File No.:E134517

#### **CONTACT DATA** Contact arrangement 2A, 2B, 1A+1B Contact resistance 1) 20mΩ max. (at 1A 24VDC) Contact material 16A 250VAC, 1 x 10<sup>5</sup> ops (Resistance) 20A 250VAC, 1 x 10<sup>5</sup> ops (Resistance) <sup>2)</sup> 1.5HP 250VAC 5 x 10<sup>4</sup> ops (Motor) 2A 10A 277VAC 2 x 10<sup>4</sup> ops (Electronic ballast) Contact rating 2B 10A 277VAC, 3 x 104 ops (Standard ballast) 10A 240VAC, 2.5 x 10<sup>4</sup> ops (TV-10) 1A+1B 16A 250VAC, 5 x 10<sup>4</sup> ops (Resistance) Max. switching voltage 277VAC Max. switching current 20A Max. switching power 4000VA Mechanical endurance 1 x 10<sup>6</sup> OPS Electrical endurance See "Contact rating"

Notes: 1) The data shown above are initial values.

2) A special suffix (530) will be required to follow at the end of relay partnumber,when the electrical life requirement up to 1 x  $10^5$  cycles at 20A 250VAC resistive load.

COIL					
Coil power	Standard: Single coil latching: Approx 1W Double coils latching: Approx 2W				
	Sensitive: Single coil latching: Approx 0.6W Double coils latching: Approx 1.2W				

# SAFETY APPROVAL RATINGS 20A 250VAC Resistance at 85°C 2A, 2B 1.5HP 250VAC Motor at 40°C 277VAC 10A Standard ballast at 40°C 277VAC 10A Electronic ballast at 40°C 240VAC 10A TV-10 at 40°C

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.

CHARACTERISTICS						
Insulation resistance			1000MΩ (at 500VDC)			
Dielectric	Between coil & contacts		4000VAC 1min			
	Between open contacts		1000VAC 1min			
Creepage distance		distance	8mm min.			
Set time (at nomi. volt.)		t nomi. volt.)	15ms max.			
Reset time (at nomi. volt.)		(at nomi. volt.)	15ms max.			
Shock resistance		Functional	98m/s <sup>2</sup>			
	е	Destructive	980m/s <sup>2</sup>			
Vibration resistance		esistance	10Hz to 55Hz 1.5mm DA			
Humidity			5% to 85% RH			
Ambient temperature		mperature	-40°C to 85°C			
Termination		١	PCB			
Unit weight			Approx.12g			
Construction		on	Plastic sealed, Flux proofed			

Notes: The data shown above are initial values

#### **COIL DATA**

at 23°C

## Standard type:

Nominal Voltage VDC	Set / Reset Voltage VDC 1) max.	Pulse Duration ms min.	Coil Resistance x (1±10%) Ω		
3	2.1	50		9	
5	3.5	50	Single coil latching	25	
6	4.2	50		36	
9	6.3	50		81	
12	8.4	50		144	
24	16.8	50		576	
48	33.6	50		2304	
3	2.1	50	Double coils	4.5+4.5	
5	3.5	50		12.5+12.5	
6	4.2	50		18+18	
9	6.3	50		40.5+40.5	
12	8.4	50		72+72	
24	16.8	50		288+288	
48	33.6	50		1152+1152	

Notes:1) The data shown above are initial values.



ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED

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COIL DATA at 23°C

#### Sensitive type:

Nominal Voltage VDC	Set / Reset Voltage VDC 1) max.	Pulse Duration ms min.	Coil Resistance x (1±10%) Ω		
3	2.1	50		15	
5	3.5	50	Single coil latching	42	
6	4.2	50		60	
9	6.3	50		135	
12	8.4	50		240	
24	16.8	50		960	
3	2.1	50	Double coils latching	7.5+7.5	
5	3.5	50		21+21	
6	4.2	50		30+30	
9	6.3	50		67.5+67.5	
12	8.4	50		120+120	
24	16.8	50		480+480	

Notes: 1) The data shown above are initial values.

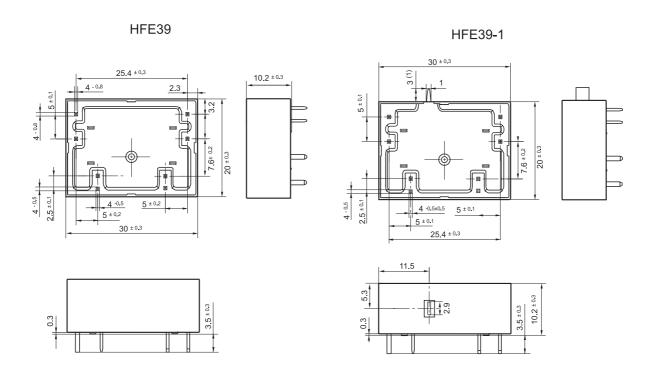
#### **ORDERING INFORMATION** /12 -2D -L1 -R (XXX) S HFE39 **Type** 1: with manual switch **Version** Nil: No manual switch 3, 5, 6, 9,12, 24VDC Coil voltage 48 VDC(Only for standard type) **1HD:** 1 Form A + **1** Form B Contact form<sup>1)</sup> 2D: 2 Form B 2H: 2 Form A S: Plastic sealed(No for HFE39-1) Construction<sup>2)</sup> Nil: Flux proofed Coil power L: Sensitive Nil: Standard Contact material T: AgSnO2 Sort L1: Single coil latching L2: Double coils latching **Polarity** R: Reverse polarity Nil: Positive polarity Special code<sup>3)</sup> XXX: Customer special requirement Nil: Standard

Notes: 1) 2H means that relay is on the "reset" status when delivery; 2D means that relay is on the "set" status when delivery. If no speical required by customer, we will keep the relay on the "set" status when delivery.

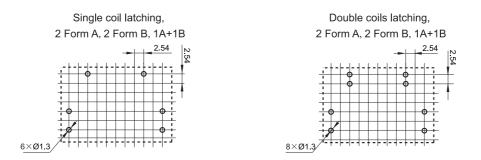
<sup>2)</sup> Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relay on PCB.

<sup>3)</sup> Customer's special technical requirements to be evaluated by Hongfa, and differentiated by the special code suffix. For example, suffix (170) is for flash light load; (530) is for electrical life requirement up to 1 x 10<sup>5</sup> cycles at 20A 250VAC resistive load.

### **Outline Dimensions**



# PCB Layout (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) This size for reference only. Contact is recommended for suitable specifications if you have any special requirements.

# Wiring Diagram (Bottom view)



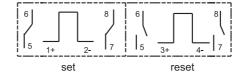
2 Form A



Single coil latching

Double coils latching

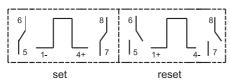


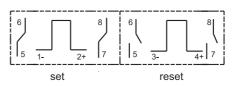


### Reverse polarity

Single coil latching

Double coils latching



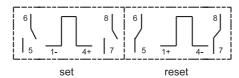


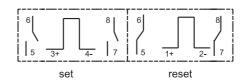
# 2 Form B

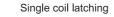
### Positive polarity

Single coil latching

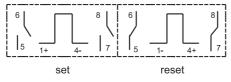
Double coils latching

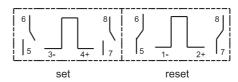






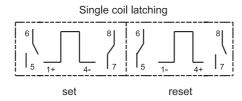
Double coils latching

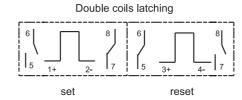




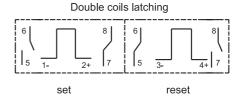
# 1 Form A + 1 Form B

Positive polarity





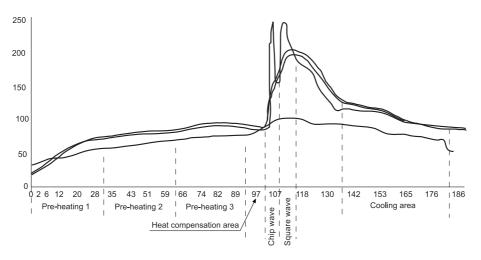
# Reverse polarity



#### Notice:

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be 5 times more than "set" or "reset" time. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. When choose the relay with PCB termination, the recommended welding temperature range and duration is 240°C to 260°C, 2s to 5s; Please do not use the reflow welding method, if the reflow is really required, please contact our technicals; the normal recommeded wave soldering temperature is 250°C within 2s; the below chart is the wave soldering temperature distribution chart we recommended for your reference.
- 4. Relays used for metering measuring applications are usually made with dust proof structure, while most relays could be made specially per customer's specific requirements. No longer than 6 months' storage time is recommended for this kind of relay, and please pay attention to the storage environment. To ensure contact reliability, we will keep contact status be closed when delivery if no special required by customer.

#### Wave soldering temperature distribution chart



#### Disclaimer

The specification is for reference only. Specifications subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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